



CB23

1983-1996 Ford F150 Carrier Bearing Relocator



Remove the drive shaft front rear end
(optional)

Remove the bolts that hold the bearing retain
the bolts and clips that will be used to rein-
stall.

Remove the four rivets that hold the bracket
you can do this with a plazma cutter, grinder
or air hammer



Bolt the bracket with the 7/16 bolts, washers
and nylock nuts provided



Reinstall the bearing using the original bolts
and clips

MATERIAL LIST

1-BRACKET

4-7/16 x1.5 BOLTS

8-7/16 FLAT WASHES

4-7/16 NYLOCK NUTS