



Rev. # 7-04

# PART # FK1012-5

## 1970-1972 Chevy C10 REAR FLIP KIT

# INSTALLATION INSTRUCTIONS

**Please Note: Unless specifically stated, all DJM lowering components are intended exclusively for two wheel drive applications only!!!**

Please take the time to read these INSTALLATION INSTRUCTIONS and check the Hardware Parts List to be sure you have all the listed parts.

These installation instructions are prepared for the professional installer with the proper equipment, tools and experience in suspension systems and safety. This vehicle and its components are extremely heavy and can be dangerous without the proper equipment and experience.

Please read the warranty information (blue page enclosed). Complete your Product Warranty Card and mail it to DJM Suspension.

Please take a few minutes to fill out your installation helper (back side of warranty). Accurate measurements BEFORE BEGINNING INSTALLATION will show any irregularities in your vehicle.

**NEVER WORK UNDER TRUCK SUPPORTED BY A JACK ONLY !!!  
USE QUALITY JACK STANDS WHICH HAVE A RATING ADEQUATE FOR YOUR TRUCKS WEIGHT!!!**

New shocks are required.

### **Hardware Parts List:**

#### **Axle Flip Kit**

- 2- Axle Locators (1010-A)
- 2- Upper Axle Plates (1010-P)
- 4- 5/8" U-Bolts (1025)
- 8- 5/8" x 18 Nuts
- 8- 5/8" Flat Washers
- 2- Leaf Spring Plates (5 Hole) (1025)
- 2- Flat Bump Stops. (10S)
- 2- 5/8" x 11 x 3-1/2" Bolts
- 2- 5/8" x 11 x 4" Bolts
- 8- 5/8" Flat Washers
- 8- 5/8" x 11 Nylock Nuts

Measure the vehicle and record on the installation helper.

Remove front and rear spring eye bolts and remove spring from truck. Keep bolts they will be reused to reassemble springs. Reinstall the leaf spring under the axle. Place the new axle locator bracket on top of the spring, with the off center hole toward front of vehicle. This will center the rear axle and pull the drive shaft back from the transmission slightly. Lower the rear axle into the new axle supports. Rotate axle to desired pinion angle.



Install new U-bolts and spring plates (5 hole) on the bottom of the springs. Cross-torque u-bolts. Over tightening may bend spring plates.



Place the new upper axle plates with the pin down on top of the axle. Install the 5/8" x 3-1/2" forward and the 5/8" x 4" to the rear, with one flat washers on top of the upper plate and one on the bottom of the axle locator.



Remove the factory bump stop bracket from the frame drill 3/8" hole and and install bump stop to frame.

Install new rear shocks.

Test drive vehicle.

Measure the amount of drop and record on the installation helper.