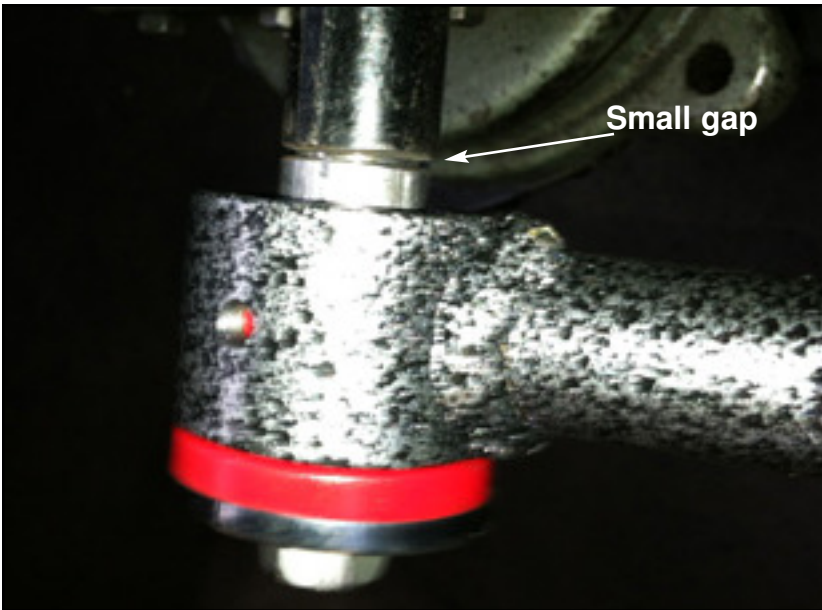
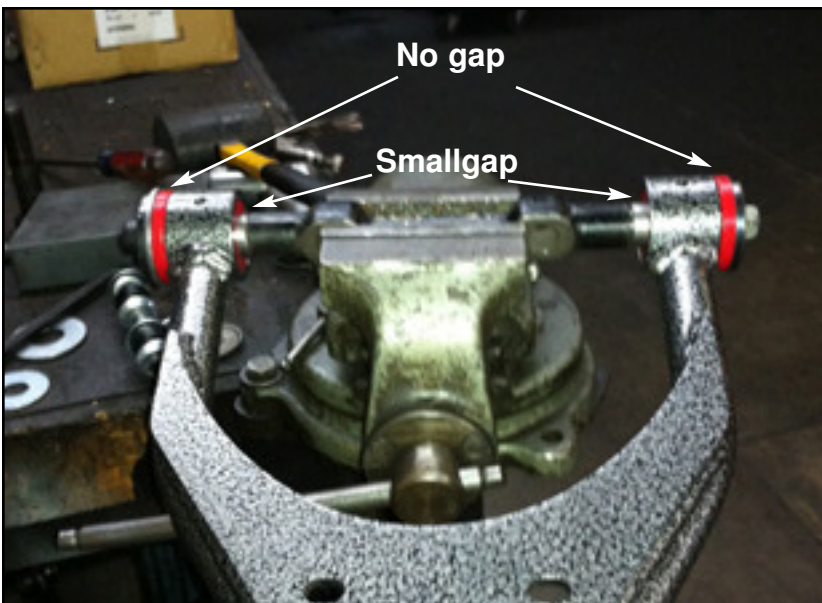


# Tacoma Upper Arm Installation



Now that you have removed the stock upper arm from the truck and removed the mounting shaft there are a few important things when installing the new DJM upper control arms. Simply mount a bushing on one side with a mallet then install the sleeve now you can set in the mounting shaft and repeat on the other side. Use a little grease on the shaft only do not grease the bushing. After installing the washers and bolts on the mounting shaft you should see a small gap between the sleeve and shoulder of the shaft.



Now that the control arm is mounted you need to check for end play. Your kit will come with 2 washers that will help you with the end play. After tightening the bolts there should be no gap between the large thick washer and the bushing but still maintained the cap on the sleeve and shoulder of the mounting shaft. If this is how you control arm mount look just remove the bolts and loctite and you ready to reinstall them on the truck



If there is shimming that needs to be done the kit will contain 2 washer that should slip fit over the sleeves. Start with one side does not matter which but do both arms the same if needed. Install one shim making sure when the bolt starts to tighten that the shim is no getting caught on the sleeve go ahead and tighten then check to make sure the sleeves, bushing and shim rotate with the control arm but not the bolts or the thick washers they should remain stationary. Loctite and your ready to reinstall the arm.