



**PART #**  
**CA2355U 63-70, CA2345U 71-72,**  
**CA2356U 73-81, CA2655U 73-81**  
**1963-1987 CHEVY C10-C20 PICKUP**  
**UPPER CONTROL ARMS**  
**INSTALLATION INSTRUCTIONS**



CA2355U Fits 63-70 with drum brakes, uses DJM cross shafts. 6024 ball joint  
CA2345U 71-72 with early disk brakes. 6124 ball joint  
CA2356U Fits 73-87 with disc brakes, uses DJM cross shafts. 6136 ball joint  
CA2655U Fits 73-87 C20-30. 6122 ball joint

**Upper control arms come assembled and ready to install.**

**INSTALL GREASE FITTINGS FOR PRE-DRILLED TWIN SLEEVES AND BALL JOINT**



Work on one side at a time. Loosen the nuts holding the mounting shaft to the frame. Remove the alignment shims from behind the mounting shaft. Keep the shims together and note forward and rearward. When you install the new arms, place the shims the same way there were removed.

Compare old and new arms. Ball joints are slightly rearward on both sides. Test fit the new arms on both sides without and shims. Check for clearance for the control arm. Be sure to check there is clearance for the pivot tubes.

The control arm must move freely. If there is any interference of the control arm movement, this must be removed before continuing.

Review all procedures and check that all parts are tight and installed correctly.

Replace wheels and torque lug nuts. Check the tires will turn both ways without making contact.



**TAKE YOUR TRUCK TO A QUALIFIED ALIGNMENT SHOP FOR A PROFESSIONAL ALIGNMENT.**

**ALIGN TO FACTORY SPECS.**  
**REMEMBER AFTER TEST DRIVING INSPECT INSTALLATION**  
**AND DOUBLE CHECK ALL THE HARDWARE IS TIGHT.**

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